## **New Standards in 3D Micro Printing**

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The technique of two-photon polymerization (TPP) is a powerful 3D printing solution for miniaturization which offers sub-micrometer features sizes and resolution, design freedom beyond conventional micro/nanolithography and short iteration design cycles. Here, we present how 3D micro printing works and we further discuss both scientific disruptive breakthroughs and applications in industry in a wide range of fields spanning from photonics and plasmonics to microfluidics and biomedical devices.

While TPP was previously known for ultra-fine yet small objects mostly viewed under the scanning electron microscope, now mm³-scale fabrication (Fig. 1, left) has become the novel standard in 3D microfabrication with still sub-micrometer precision. Application examples in optics and photonics include photonic crystals, metamaterials [1, 2], optical cloaks [3], diffractive optical patterns (Fig. 1, center), photonic multi-chip integration [4] and high-precision free-form micro-optics [5]. Furthermore, gears, mixers, micro-robots [6] and micro-needles for painless drug delivery, high aspect ratio micro pumps (Fig. 1, right) and 3D scaffolds for cell culture [7] will be discussed.

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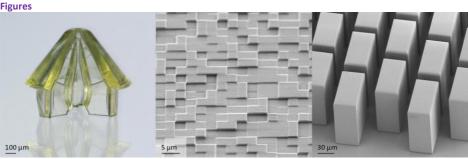


Figure 1: (from left to right) 3D printed nozzle. Diffraction multilevel pattern. High aspect ratio microfluidic capillary pump.